PermaSeal[®] Radial Crimp Fittings for PureGard[®] Silicone, SaniGard[®] Rubber and ClearGard[®] PVC Hose/Tubing



INDUSTRY COMPLIANCES:

- 3-A 62-01 LISTED
- ACCEPTED BY USDA
 DAIRY, EGG, MEAT AND
 POULTRY; CANADIAN

 FOOD INSPECTION
 AGENCY (CFIA)
- REVIEWED BY MILK
 SAFETY BRANCH IN
 COMPLIANCE WITH
 GRADE "A" PASTEURIZED
 MILK ORDINANCE

Applications



- Cosmetics
- Beverage •
- · Dairy

- Personal Hygiene
- Cleaning Aids
- Instrumentation

Features and Benefits

- · Radial crimp design
- Does not interfere with internal surface of coupling stem
- 360° fixed seal at coupler/stem junction eliminates the possibility of product wicking between hose and fitting
- Made of grade 316L stainless steel with an average interior surface finish of 15Ra or better
- Sanitary
 - Meets the stringent requirements of highpurity applications
- Full flow compression seal and smooth bore design prevent bacteria build-up

- Cleanable
- Suitable for Clean-In-Place (CIP) procedures
- · Safe

- Channel locking components, when assembled, become a single unit that resists separation under severe conditions
- Streamlined contours help protect workers

3-A 62-01 listed – compliance with highest sanitary standards

Sood Manufacturing Practices

Full flow smooth bore design – eliminates internal obstruction

Radial crimp – no internal die impressions Quality
workmanship –
average interior
surface finish of
15Ra or better



Deep barb serrations provide excellent retention – prevents fitting blow-off Channel locking components – becomes a single unit fitting, will not separate under severe conditions 360° fixed seal at stemto-hose-sleeve junction point – no external entrapment areas to harbor bacteria

Fitting Details

- PermaSeal® radial crimp fittings for PureGard® silicone, SaniGard® rubber and ClearGard® PVC hose and tubing are available
 in sizes 1/4" up to 6" in 10 standard end styles
- Stems are manufactured from grade 316L stainless steel with an average interior surface finish of 15Ra or better
- · Hose sleeves are stainless steel

End Connector Styles



Female

I-Line

Bevel Seat

& Hex Nut

Sanitary

Clamp

Hose Sleeve (Stainless Steel)

Male

I-Line

- Elevated temperature
- · CIP & COP suitable

Female

Cam + Groove

- Excellent durability
- · Higher pressure ratings
- · Chemically resistant

Male ACME

Thread

· Lightweight streamlined contour



Male Pipe

Thread

PureGard° Silicone, SaniGard° Rubber and ClearGard° PVC Hose/Tubing



PureGard® SPD (single ply, polyester braid) pg 24



PureGard® FPD (4-ply, polyester braid) pg 24

Flange



PureGard® FPW (4-ply, polyester braid with stainless steel helix wire) pg 25



Male

Cam + Groove

SaniGard® Protector™ PSD Suction & Discharge Hose pg 26



Tube

End

SaniGard® Sentry® SSW Softwall Discharge Hose pg 26



SaniGard® Challenger™ FEP/Teflon® Suction & Discharge Hose pg 27



SaniGard® Gladiator® Crush-Resistant Hose pg 27



SaniGard® G-FDA Gray FDA Sanitary Transfer Hose pg 28



SaniGard® FGR Sanitary Transfer Hose pg 28



ClearGard® CBT Series PVC Tubing pg 30



ClearGard® CCT Series PVC Tubing pg 30



ClearGard® CSS Series PVC Tubing pg 31